

# The micro perforator H150 is the standard model of Laserpin's hot perforation range

The H150 consists of a perforation group made of a heating system, a perforation roller, on which the pin cylinders are mounted, and a counter roller, which can be made of natural fiber or rubber depending on the material to be processed. The latter brings the film into contact with the former.

The heating system consists of two sets of infrared lamps with a starter power of 16Kw per meter, with segmented power on three independent power channels, PID managed.

They optimize a balanced temperature over the entire surface of the pin cylinders. The temperature control system maintains the constant value chosen for the perforation process, thus uniformly heating the needles and guaranteeing a homogenous quality of the holes.

When perforating with hot needles the hole is formed by melting and sublimating the film, forming a neat hole. It is ideal for perforation of both mono and bi-oriented film. The micro perforator has a hardened steel structure frame, with a high degree of rigidity. All the mechanical parts are designed to operate at high temperatures.

The drive system, consisting of a driver, servomotor, and encoder, makes it possible to adjust the rotation speed of the perforation roller to the running speed of the material (up to a maximum of 200 meters/minute). The synchronization of the speed ensures an accurate diameter and uniformity of the holes with both high and low densities of pins.

The operational settings (speed, temperature) are controlled by an innovative touch screen system.

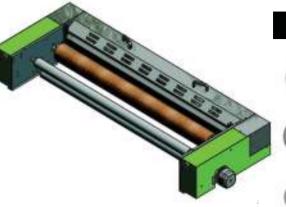
Option: a laser sensor can be fitted to stop the machine in case of a material break.



# H150

The micro perforator H150 is the standard model of Laserpin's hot perforation range. It guarantees perfect micro-holes in all types of thermoplastic film.

The operating speed can reach a maximum of 200 meters/minute. It is recommended for perforation of different hole patterns (high or low density) and for materials with a thickness of 12 -40  $\mu$ .



### Type of Material



LDPE



**HDPE** 



PP



**BOPP** 



PU FOAM



**EXPANDED PVC** 



PET



NON WOVEN



ARTIFICIAL LEATHER



## Maximum Working Width

1600 mm

#### Motor

Yes



#### Maximum Speed

200 meters/minute

#### **Heating System**

16 Kw/meter



400 °C

#### Diameter of the Holes

0.3-2.8 mm

#### Touchscreen Control System

Integrated

#### Penetration Adjustment System

Yes



FRUIT PACKAGING

**BREAD PACKAGING** 

**INSULATION** 

**CORRUGATED PROTECTION** 

**CASING** 

ARTIFICIAL LEATHER DECORATION





LaserPin srl

Viale Europa 18/20 - Cologno Monzese (Milan) Italy Phone +39-022547475 www.laserpin.eu - info@laserpin.eu